

MAXIMUM TIGHTENING TORQUES 2016

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FRAMES	
Roots/Wish shock bolts	: 10-12 Nm
Roots/Wish suspension system bolts	: 10-12 Nm
Roots/Wish/Hornet/Hornet 4X/Primal 27.5+ 12mm frame axle	: 20 Nm
Roots/Wish Post Mount brake assembling	: 10 Nm
Shine shock bolts (5mm Allen key)	: 10-12 Nm
Shine BB/swing arm clamp bolts (4mm Allen key)	: 6-8 Nm
Gyro tabs	: 4 Nm
Deraillieur hanger	: 10 Nm
Integrated seat post clamp	: 6 Nm
FORKS	
Cap	: 10 Nm
CRANKS	
Rock main crank bolt	: 5 Nm
Rock left arm tightening pinch bolts	: 10 Nm
Chainring bolts in Rock cranks	: 10 Nm
Thorn/Flare assembly tool	: 50 Nm
Thorn/Flare crank bolts	: 15 Nm
Keipo/Chukka Two crank bolts	: 10 Nm
Keipo/Chukka Two tightening pinch bolts	: 12 Nm
Sprocket bolts in Thorn/Flare/Keipo/Chukka Two cranks	: 20 Nm
BBS	
Euro BB cups	: 40 Nm

HUBS	
Revolt Pro/Revolt/Razor/Razor Street 3/8" female bolts	: 25 Nm
Vee-One/Vee-Two female bolts M6	: 10 Nm
Vee-Oh/K-Drive/Riot/Sector/Sector Front tightening nuts	: 20 Nm
Razor Park M8 female bolts	: 18 Nm
Disc brake rotor assembling	: 5 Nm
CHAIN GUIDES	
Assembling backplate to ISCG mounts in frame	: 6 Nm
Assembling cages to backplate	: 5 Nm
Assembling bashguard to backplate in Trail chain guide	: 4 Nm
STEMS	
Rage/Micron/Funky/Fury Ø31.8mm/Fury Ø25.4mm bolts (all bolts)	: 8 Nm
Trail/Shorty/Fury Ø35mm frontplate bolts	: 6 Nm
Trail/Shorty steerer bolts	: 8 Nm
PEDALS	
Assembling in cranks	: 35 Nm
Pins	: 5 Nm
HEADSETS	
Top cap	: 8 Nm
GRIPS	
Bar end/lock ring	: 3 Nm
SADDLES	
Pivotal bolt	: 18 Nm

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